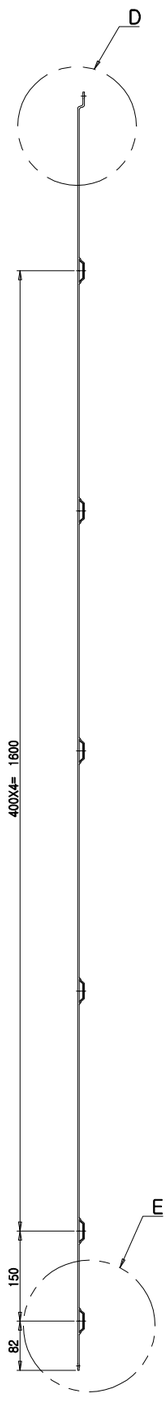
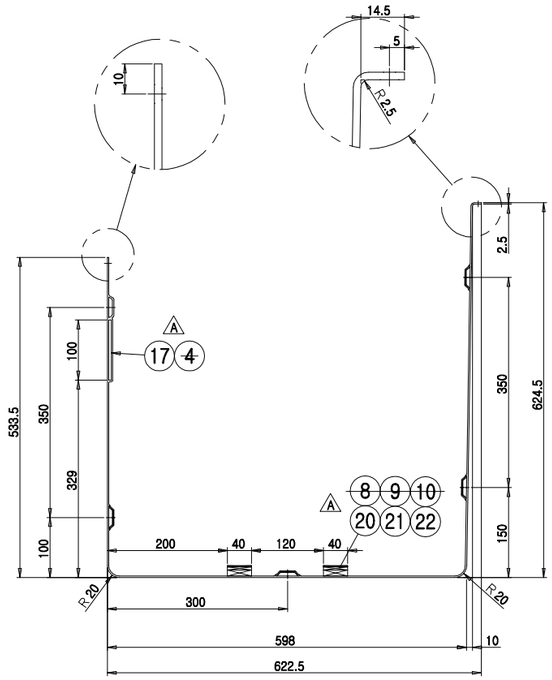
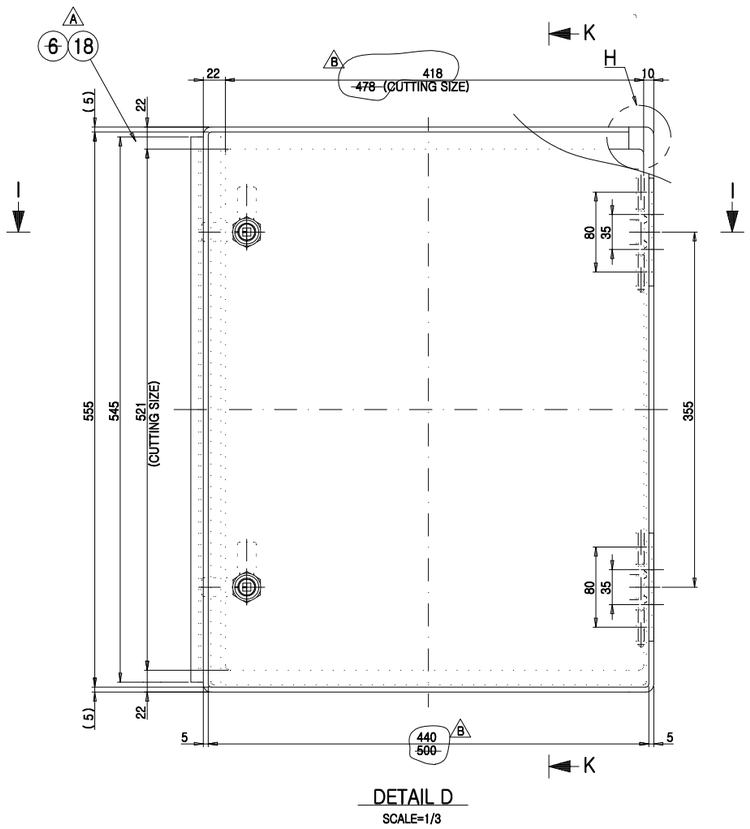
SPECIFICATION APPLIED



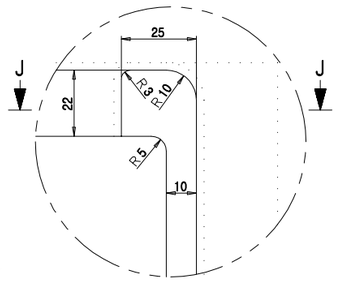
SECTION B-B
SCALE=1/5



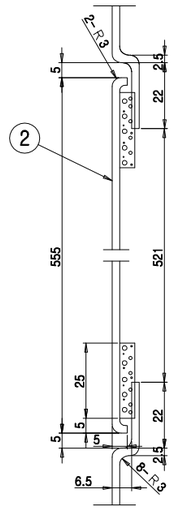
SECTION A-A
SCALE=1/5



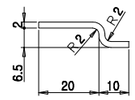
DETAIL D
SCALE=1/3



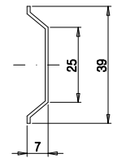
DETAIL H
SCALE=1/1



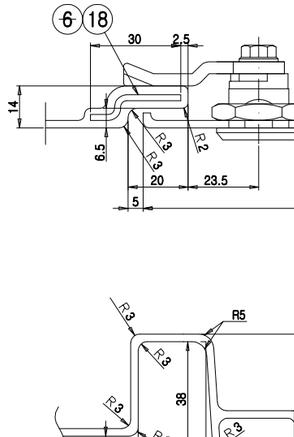
SECTION K-K
SCALE=1/1



DETAIL #18 ~~#6~~
SCALE=1/1



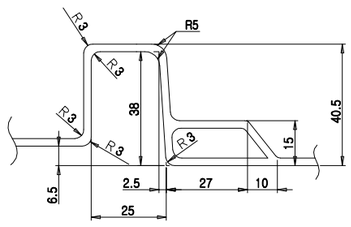
DETAIL #19 ~~#7~~
SCALE=1/1



DETAIL D
SCALE=2/1

DETAIL E
SCALE=1/1

SECTION I-I
SCALE=1/1



SECTION J-J
SCALE=1/1

NOTE
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL CUSTOMER

B	24	RFP50112EJ0	PANEL,INSPECTION	ASSY	1	
	23	RFP50101EJ0-023	SEAT,TAP	SUS304	2	T3x80x20
	22	RFP50101EJ0-022	PACKING	CR	4	T2.5x40x80 MS39000-004(SC70-F2(CR))
	21	RFP50101EJ0-021	PACKING	CR	4	T5x40x80 MS39000-004(SC70-F2(CR))
A	20	RFP50101EJ0-020	PACKING	CR	4	T10x40x80 MS39000-004(SC70-F2(CR))
	19	RFP50101EJ0-019	STIFFENER	A1050P	1	T1
	18	RFP50101EJ0-018	SEAT,TAP	SUS304	1	T2x545
	17	RFP50101EJ0-017	SEAT,TAP	SUS304	1	T4x100x100
	16	RFP50101EJ0-016	SEAT,TAP	SUS304	2	T3x280x30
	15	RFP50101EJ0-015	PANEL	FRP	1	T2.5
	14	RS60401-006S	NUT,HEX	SUS304	4	M5
	13	RS60801-005S	WASHER,SPRING	SUS304	4	M5
	12	RS60606-149S	SCREW,P.H	SUS304	4	M5x20
	~~11~~	~~RFP50102EJ0-011~~	~~SEAT,TAP~~	~~SUS304~~	~~2~~	~~T3x80x20~~
	~~10~~	~~RFP50102EJ0-010~~	~~PACKING~~	~~CR~~	~~4~~	~~T2.5x40x80 MS39000-004(SC70-F2(CR))~~
A	~~9~~	~~RFP50102EJ0-009~~	~~PACKING~~	~~CR~~	~~4~~	~~T5x40x80 MS39000-004(SC70-F2(CR))~~
	~~8~~	~~RFP50102EJ0-008~~	~~PACKING~~	~~CR~~	~~4~~	~~T10x40x80 MS39000-004(SC70-F2(CR))~~
	~~7~~	~~RFP50102EJ0-007~~	~~STIFFENER~~	~~A1050P~~	~~1~~	~~T1~~
	~~6~~	~~RFP50102EJ0-006~~	~~SEAT,TAP~~	~~ASSY~~	~~1~~	~~T2x545~~
	5	RFP90013AN0	BUSH,RUBBER	ASSY	1	B-1432
A	~~4~~	~~RFP50102EJ0-004~~	~~SEAT,TAP~~	~~SUS304~~	~~1~~	~~T4x100x100~~
	~~3~~	~~RFP50102EJ0-003~~	~~SEAT,TAP~~	~~SUS304~~	~~2~~	~~T3x280x30~~
B	~~2~~	~~RFP50111EJ0~~	~~PANEL,INSPECTION,B~~	~~ASSY~~	~~1~~	
A	~~1~~	~~RFP50102EJ0-001~~	~~PANEL~~	~~FRP~~	~~1~~	~~T2.5~~
품번 NO.		부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 Q'TY	중량 W.T 비 고 REMARKS

승인 APP	JeongYul Lee 2014.10.15	재질 MAT'L ASSY	명 칭 TITLE: PANEL,FUNNEL,TYPE E (2/2)
검도 CHK	KeongBong Park 2014.10.15	중량중 G. W	
설계 DGN	HeonUk Lee 2014.10.15	일 반 공 차 MC WD CT	도면 번호 DRG. NO: RFP50101EJ0 Ver. 00 Rev. -B
제도 DRG	HeeSook Jeong 2014.10.15	B	SCALE 1/5 매수 SHEET 2 of 2
		SIZE A1	HYUNDAI Rotem 현대로템주식회사

RSD1402 | RFP- | 넘-PRJT | 결리번호

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Bx3	2016.02.13	CHANGED COVER SIZE ADDED #24, DELETED #2	RSD1402-U178	H.U.LEE	G.B.LEE	H.J.RYU
Ax17	2014.12.23	CORRECTED PART LIST	RSD1402-U071	H.U.LEE	K.B.PARK	J.Y.LEE

구분	치수	가공	연삭
절삭 가공 CASTING	~ 40	2	4
	~ 80	2	3
	~ 10	1	1.5
	< 3	0.5	1
	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B
주물 주강품 CASTING (±)			
~ 25M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	5
~ 30	1	1	1
등급 GRADE		A	B	C
용접 구조물 WELDING (±)				
~ 25M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공품 MACHINING (±)				
규정치않은 일반공차표 GENERAL TOLERANCE				

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